

**REPLY UNDER 37 CFR §1.116**  
**EXPEDITED PROCEDURE**  
**ART UNIT 2826**

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

In re application of:	§	
Hui Lin CHANG	§	Attorney Docket: 2002-0939 / 24061.36
	§	
Serial No.: 10/696,254	§	Group Art Unit: 2826
	§	
Filed: October 29, 2003	§	Examiner: Erdem, Fazli
	§	
For: Insulating Layer Having	§	Confirmation No.: 7076
Decreased Dielectric Constant	§	
and Increased Hardness	§	

Mail Stop: AF  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

**RESPONSE TO FINAL OFFICE ACTION MAILED APRIL 7, 2006**

The present paper is submitted in response to the Final Office Action of April 7, 2006. A fee for an additional independent claim is believed necessary for consideration of the present paper. Consequently, the Commissioner is hereby authorized to charge such fee to Haynes and Boone, LLP's Deposit Account No. 08-1394.

If any other fees are necessary, including extension of time fees, the extension of time is hereby requested, and the Commissioner is hereby authorized to charge the additional fees, including those for the extension of time, to Haynes and Boone, LLP's Deposit Account No. 08-1394.

**Amendments to the Claims** are reflected in the listing of claims beginning on page 2 of this paper.

**Remarks/Arguments** begin on page 9 of this paper.

**Listing of Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

Claims 1-9 (Canceled).

10. (Previously Presented) An integrated circuit device, comprising:

a substrate having at least one microelectronic device located therein; and

an insulating layer located over the substrate, including:

a thin-film, low-k dielectric layer having a first dielectric constant; and

a carbon nitride cap layer located on the low-k dielectric layer, wherein the carbon nitride cap layer has a second dielectric constant that is less than the first dielectric constant, such that the insulating layer has a third dielectric constant that is less than the first dielectric constant.

11. (Previously Presented) The device of Claim 10 wherein the thin-film, low-k dielectric layer has a first hardness and the carbon nitride cap layer has a second hardness that is greater than the first hardness, such that the insulating layer has a third hardness that is greater than the first hardness.

12. (Original) The device of Claim 10 wherein the cap layer has a composition of  $C_xN_y$ , where x ranges between 0.1 and 0.9 and y ranges between about 0.1 and 0.9.

13. (Original) The device of Claim 10 wherein the low-k dielectric layer comprises a material selected from the group consisting of:

silicon dioxide;

hydrogen-doped silicon dioxide;

fluorine-doped silicon dioxide;

carbon-doped silicon dioxide; and

an organic polymer.

14. (Original) The device of Claim 10 wherein the carbon nitride cap layer is a first carbon nitride cap layer formed on a first major surface of the low-k dielectric layer and further comprising a second carbon nitride cap layer contacting a second major surface of the low-k dielectric layer.

15. (Original) The device of Claim 10 wherein the carbon nitride cap layer is formed by a process selected from the group consisting of:

ALD;  
CVD;  
PECVD; and  
PVD.

16. (Original) The device of Claim 15 wherein the carbon nitride cap layer is formed by a process gas selected from the group consisting of:

$C_2H_4$ ;  
 $CH_4$ ; and  
 $C_3H_4$ .

17. (Original) The device of Claim 15 wherein the carbon nitride cap layer is formed by a process gas selected from the group consisting of:

$N_2$ ;  
 $NH_3$ ; and  
 $N_2H_4$ .

18. (Original) The device of Claim 15 wherein the process is PVD utilizing a target comprising a material selected from the group consisting of:

- graphite;
- azaadenine;
- adnine; and
- melamine.

19. (Original) The device of Claim 10 wherein the carbon nitride cap layer has a thickness ranging between about 50 Angstroms and about 800 Angstroms.

20. (Previously Presented) An integrated circuit device, comprising:

- a first via contacting a microelectronic device in a substrate and extending through a first insulating layer located over the substrate;

- a first trench contacting the first via and extending through a second insulating layer located over the first insulating layer;

- a second via contacting the first trench and extending through a third insulating layer located over the second insulating layer; and

- a second trench contacting the second via and extending through a fourth insulating layer located over the third insulating layer;

- wherein at least one of the first, second, third and fourth insulating layers includes:

- a dielectric layer having a first dielectric constant; and

- a carbon nitride cap layer located on the dielectric layer, the carbon nitride cap layer having a second dielectric constant that is less than the first dielectric constant such that the at least one of the first, second, third and fourth insulating layers thereby has a third dielectric constant that is less than the first dielectric constant.

21. (Original) The device of Claim 20 wherein an etch stop layer interposes at least one pair of neighboring ones of the first, second, third and fourth insulating layers.

22. (Original) The device of Claim 20 wherein at least two of the first and second vias and the first and second trenches form at least one dual-damascene structure.

23. (Original) The device of Claim 20 further comprising at least one anti-reflective coating formed over one of the first, second, third and fourth insulating layers.

24. (Original) A semiconductor device, comprising:  
a plurality of doped regions formed in a substrate; and  
a plurality of isolation regions each proximate a junction of adjacent ones of the plurality of doped regions, wherein at least a portion of each of the plurality of isolation regions comprises carbon nitride.

25. (Canceled).

26. (Previously Presented) The semiconductor device of Claim 24 wherein neighboring ones of the plurality of doped regions are oppositely doped.

27. (Previously Presented) The semiconductor device of Claim 24 wherein at least one of the plurality of isolation regions is selected from the group consisting of:

- a field oxide region;
- a local oxidation of silicon (LOCOS) region; and
- a shallow trench isolation (STI) region.

28. (Previously Presented) The semiconductor device of Claim 24 wherein the carbon nitride has a composition of  $C_xN_y$ , where x ranges between 0.1 and 0.9 and y ranges between about 0.1 and 0.9.

29. (Previously Presented) The semiconductor device of Claim 24 wherein the carbon nitride is one of amorphous carbon nitride and polycrystalline carbon nitride.

Claims 30 and 31. (Canceled).

32. (Previously Presented) An integrated circuit apparatus, comprising:  
a microelectronic device located at least partially in a substrate;  
a dielectric first layer having a first dielectric constant and a first hardness; and  
a second layer comprising carbon nitride and having a second dielectric constant and a second hardness, wherein:  
one of the first and second layers interposes the substrate and the other of the first and second layers;  
an aggregate dielectric constant of the first and second layers is less than the first dielectric constant; and  
an aggregate hardness of the first and second layers is greater than the first hardness.
33. (Previously Presented) The integrated circuit apparatus of Claim 32 wherein the interposing one of the first and second layers contacts the substrate and the other of the first and second layers.
34. (Previously Presented) The integrated circuit apparatus of Claim 32 wherein the carbon nitride of the second layer has a composition of  $C_xN_y$ , where x ranges between 0.1 and 0.9 and y ranges between about 0.1 and 0.9.
35. (New) A MEMs device, comprising:  
a landing yoke configured to deflect in response to biasing thereof;  
a mirror element coupled to the landing yoke; and  
a control bus configured to bias the landing yoke;  
wherein at least one of the landing yoke, mirror element and control bus includes a contact area coated with carbon nitride having a composition of  $C_xN_y$ , where x ranges between 0.1 and 0.9 and y ranges between about 0.1 and 0.9;  
wherein a tip of the landing yoke is configured to contact the control bus in response to deflection of the landing yoke; and  
wherein the tip is coated with carbon nitride.

36. (New) The MEMs device of Claim 35 wherein a mirror support post interposes the mirror element and the landing yoke, and wherein the mirror support post includes a sidewall ring spacer comprising carbon nitride.

37. (New) A MEMs device, comprising:  
a landing yoke configured to deflect in response to biasing thereof;  
a mirror element coupled to the landing yoke; and  
a control bus configured to bias the landing yoke;  
wherein at least one of the landing yoke, mirror element and control bus includes a contact area coated with carbon nitride having a composition of  $C_xN_y$ , where x ranges between 0.1 and 0.9 and y ranges between about 0.1 and 0.9;  
wherein a mirror support post interposes the mirror element and the landing yoke; and  
wherein the mirror support post includes a sidewall ring spacer comprising carbon nitride.

**REMARKS**

Claims 1-25 were originally filed in the present application. Claims 1-9 were subsequently canceled without prejudice or disclaimer, and new claims 26-34 were subsequently added. Currently, claims 25, 30 and 31 are canceled without prejudice or disclaimer, and new claims 35-37 are added. Accordingly, claims 10-24, 26-29, and 32-37 are currently pending in the present application.

Applicant notes with appreciation the Examiner's indication of allowance of claims 10-24, 26-29, and 32-34, and the allowability of previously-pending claims 30 and 31.

Reconsideration of this application in light of the above amendments and the following remarks is requested.

**Rejection Under 35 U.S.C. §103**

Previously-pending claim 25 was rejected under 35 U.S.C. §103 as being unpatentable over Kaeriyama in view of Dessaux. However, the Examiner also indicated that previously-pending claims 30 and 31, which both depend from claim 25, would be allowable if rewritten in independent form including all of the limitations of the base claim.

Consequently, claim 30 has been rewritten in independent form, including all of the limitations of base claim 25, and is introduced herein as new claim 35. Similarly, claim 31 has been rewritten in independent form, including all of the limitations of base claim 25, and is introduced herein as new claim 37. Consequently, it is believed that new claims 35 and 37 are allowable over the combination of Kaeriyama and Dessaux in view of the Examiner's indication of the allowability of previously-pending claims 30 and 31.



**Conclusion**

It is believed that all matters set forth in the Final Office Action have been addressed, and that all of claims 10-24, 26-29, and 32-37 are in condition for allowance. Favorable consideration and an early indication of the allowability of the claims are respectfully requested. Should the Examiner deem that an interview with Applicant's undersigned attorney would expedite consideration, the Examiner is invited to call the undersigned attorney at the telephone number indicated below.

Respectfully submitted,



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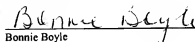
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**Certificate of Service**

I hereby certify that this correspondence is being filed with the U.S. Patent and Trademark Office via EFS-Web on 6/6, 2006.

  
Bonnie Boyle